



ARENA RESOURCE CATALOGUE

MAJOR REBUILDS, RENOVATIONS, MINOR REPAIRS AND ACCESSORIES

Supporting arena operators across North America with proven products, replacement components, and facility improvements.

Exceptional products. Expert advice. Superior customer service.

With 50 years of quality and innovation behind us, Vepe-Icpero brings you the best mix of product quality, unmatched customer service and experience meeting the unique needs of everything from large-scale arenas to small community rinks.

Quite simply, we *build better boards*.

We take pride in our products and our high customer service standards – every client is important to us. We provide custom solutions based on your needs, highlight potential issues and ensure that you get the best quality product within your budget.

We'll go that extra mile to make sure you have the best experience.

With our knowledgeable and dependable service and manufacturing teams, you can trust that your project is in good hands and we can take you from design through to complete installation and everything in between. Whether it's minor repairs, renovations or new facilities, our team will provide competitive pricing and our guaranteed fabrication and installation expertise. We manufacture all of our products in our local plant so we've got you covered when it comes to quality control.

Browse our catalogue for all of your arena needs or get in touch to find out how we can help you get started today.

What you can expect

We not only bring you high quality products and unique solutions, but also superior customer service. Every client is important to us. From your initial inquiry through to custom design, installation and follow up, we will make sure you get what you need for your project and we're here to help every step of the way.

Our solutions are customized. We don't have a 'one size fits all' attitude. We know your project is unique and we'll find the most efficient and cost-effective solution to meet your needs.

Our Guarantee

We offer the most competitive pricing in today's marketplace and guarantee our fabrication and installation expertise.

All jobs are manufactured in our own local plant giving our customers full confidence in their projects – no excuses! We offer full, comprehensive guarantees on our products and services.

Our entire company is fully committed to your project from design stage to complete installation.

We know hockey from both sides of the boards.



Vepe-Icpero Inc.
7040 Wellington Rd 124 S,
Guelph, Ont. N1H6J3
Tel: 519 763 6633
www.arenaboards.com



Our CWB-certified steel and aluminum welding processes ensure precision fabrication, structural integrity, and long-term durability. Meeting rigorous CSA welding standards, we deliver reliable, high-quality products that enhance safety and performance.

VEPE-ICEPRO GROUP

Global Experience. Local Support.



Building better arenas since 1976.



Vepe-Icepro Group is one of the world's leading arena solution providers, specializing in dasher board systems, arena accessories, spectator seating, safety products, and innovative LED dasher board technology. With more than 4,000 installations delivered in 42 countries, Vepe-Icepro combines decades of manufacturing expertise with local service and support across North America and Europe.

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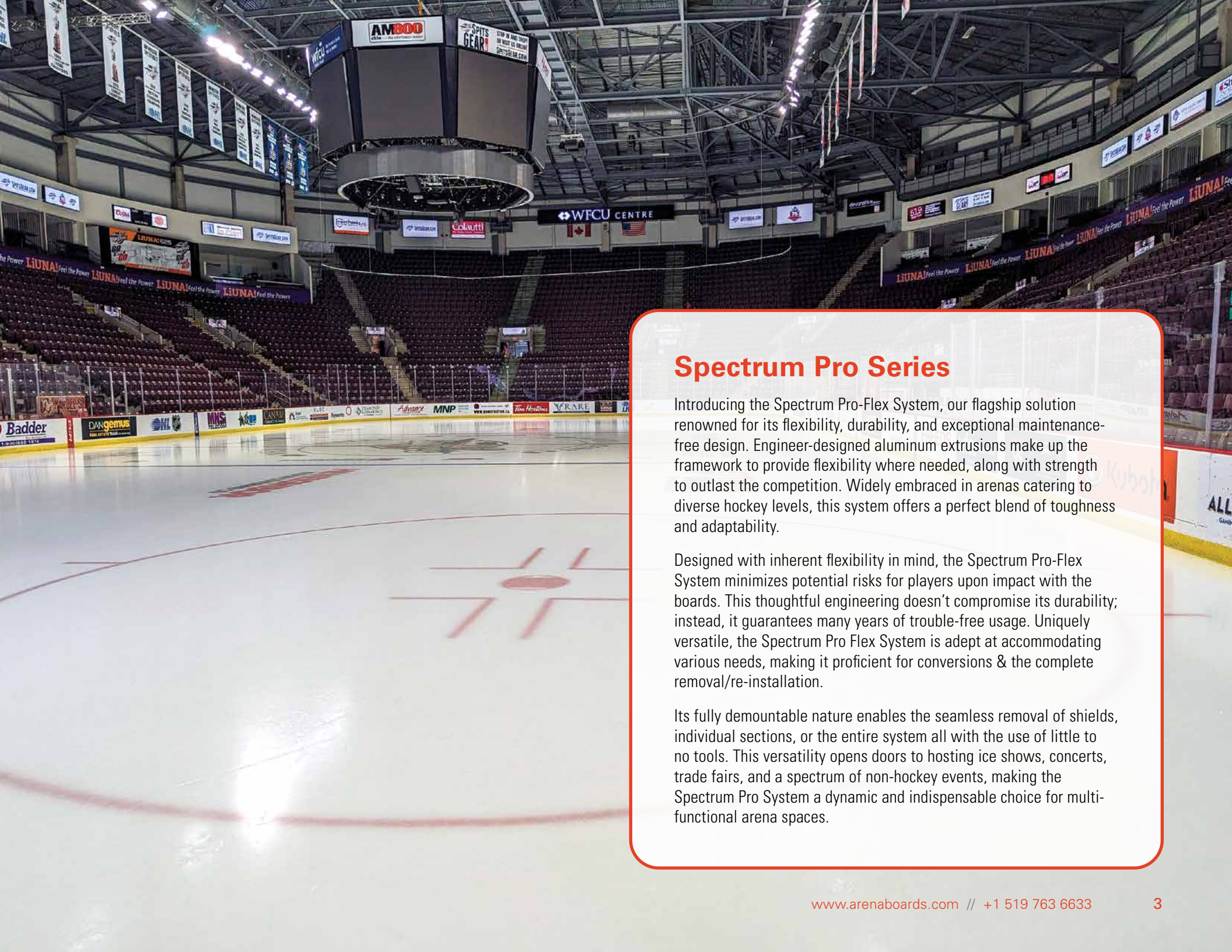
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DASHER BOARDS

Vepe-Icepro has developed a full range of dasher board systems and accessories to meet the needs of multi-use arenas and outdoor sports facilities. Whether it's a backyard or community rink, or a large-scale indoor stadium facility, we will customize a system to meet your needs.

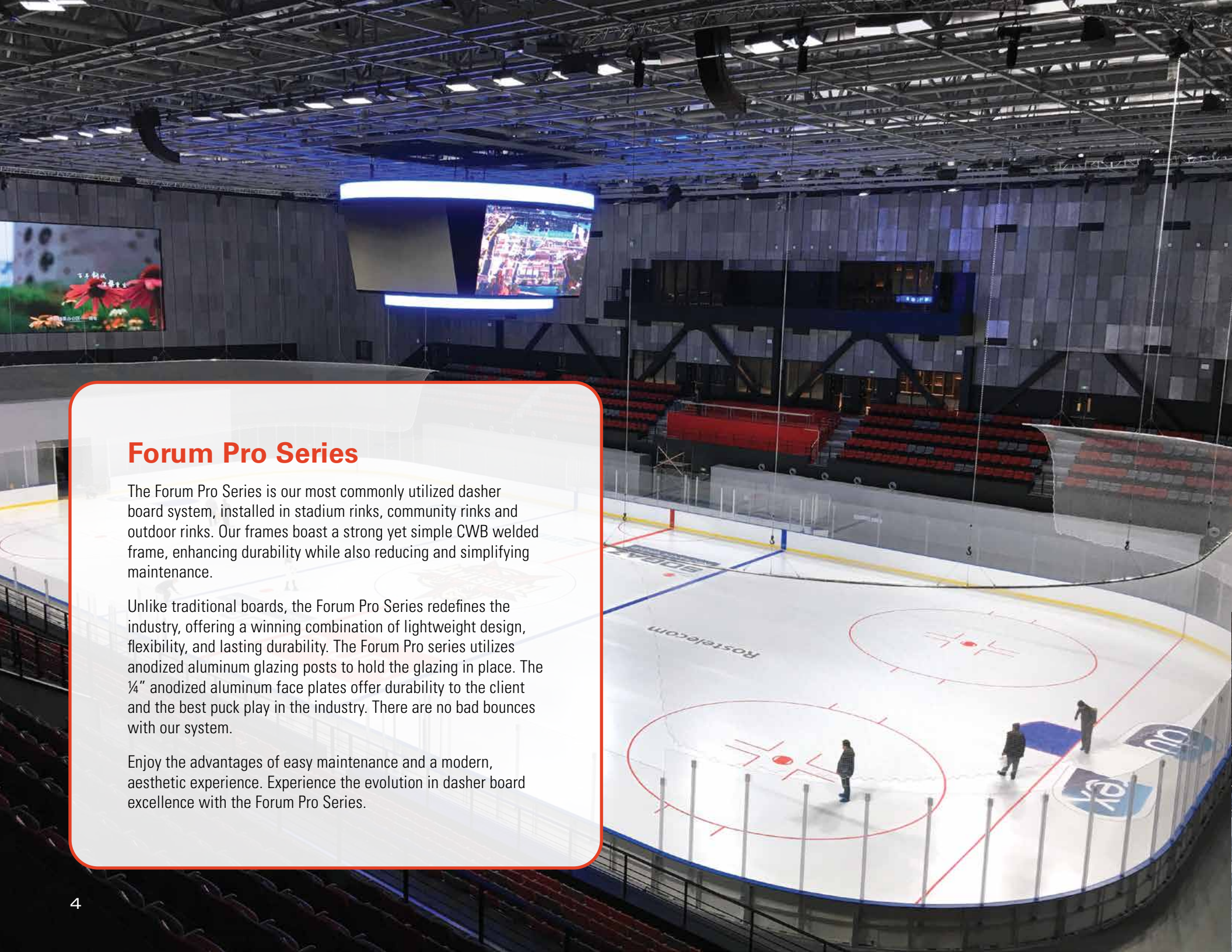


Spectrum Pro Series

Introducing the Spectrum Pro-Flex System, our flagship solution renowned for its flexibility, durability, and exceptional maintenance-free design. Engineer-designed aluminum extrusions make up the framework to provide flexibility where needed, along with strength to outlast the competition. Widely embraced in arenas catering to diverse hockey levels, this system offers a perfect blend of toughness and adaptability.

Designed with inherent flexibility in mind, the Spectrum Pro-Flex System minimizes potential risks for players upon impact with the boards. This thoughtful engineering doesn't compromise its durability; instead, it guarantees many years of trouble-free usage. Uniquely versatile, the Spectrum Pro Flex System is adept at accommodating various needs, making it proficient for conversions & the complete removal/re-installation.

Its fully demountable nature enables the seamless removal of shields, individual sections, or the entire system all with the use of little to no tools. This versatility opens doors to hosting ice shows, concerts, trade fairs, and a spectrum of non-hockey events, making the Spectrum Pro System a dynamic and indispensable choice for multi-functional arena spaces.



Forum Pro Series

The Forum Pro Series is our most commonly utilized dasher board system, installed in stadium rinks, community rinks and outdoor rinks. Our frames boast a strong yet simple CWB welded frame, enhancing durability while also reducing and simplifying maintenance.

Unlike traditional boards, the Forum Pro Series redefines the industry, offering a winning combination of lightweight design, flexibility, and lasting durability. The Forum Pro series utilizes anodized aluminum glazing posts to hold the glazing in place. The 1/4" anodized aluminum face plates offer durability to the client and the best puck play in the industry. There are no bad bounces with our system.

Enjoy the advantages of easy maintenance and a modern, aesthetic experience. Experience the evolution in dasher board excellence with the Forum Pro Series.



Coliseum Series

The Coliseum Series shares a similar design to the Forum Pro frames but is a lighter, thinner version.

Unlike traditional boards, the Coliseum Series redefines the industry, offering a winning combination of lightweight design, flexibility, and lasting durability for training and outdoor rinks. Enjoy the advantages of easy maintenance and a modern clean look. Experience the evolution in dasherboard excellence with the Coliseum Series.



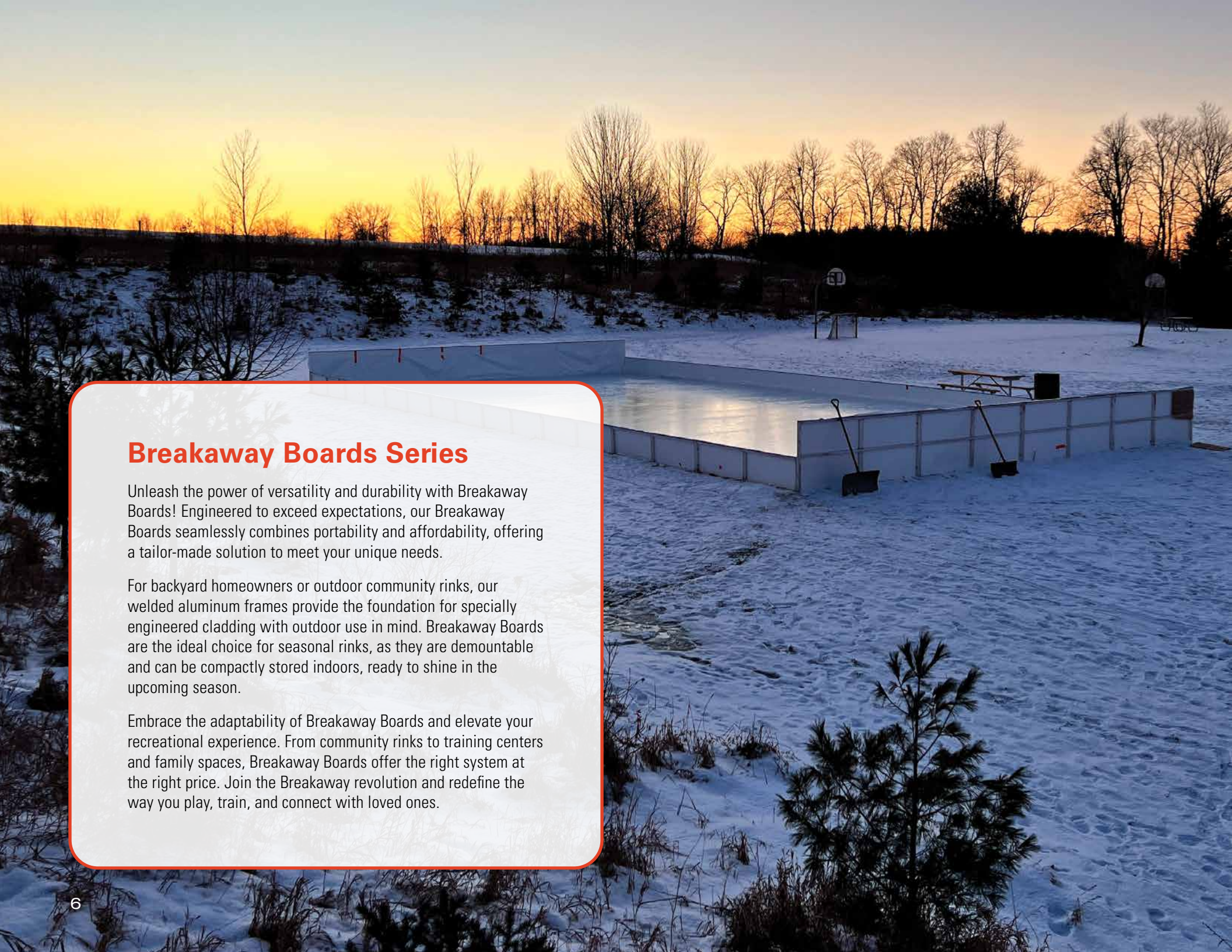
Soccer Extreme Series

Step into a new era of sports facility excellence with the Soccer Extreme Series, designed for indoor soccer pitches, lacrosse fields, and Multi-Activity Courts.

Far from the ordinary hockey boards, the Soccer Extreme System features a seamless glazing system option called Clearview. ClearView dasher boards redefine the indoor soccer experience for players and spectators alike, combining exceptional ball play with a clear, unobstructed view of the playing surface.

Designed for maximum durability and safety, Soccer Extreme dasher boards feature smooth surfaces and reliable ball control. From friendly matches to high-stakes tournaments, our Soccer Extreme and ClearView dasher boards deliver unmatched quality and performance every time.





Breakaway Boards Series

Unleash the power of versatility and durability with Breakaway Boards! Engineered to exceed expectations, our Breakaway Boards seamlessly combines portability and affordability, offering a tailor-made solution to meet your unique needs.

For backyard homeowners or outdoor community rinks, our welded aluminum frames provide the foundation for specially engineered cladding with outdoor use in mind. Breakaway Boards are the ideal choice for seasonal rinks, as they are demountable and can be compactly stored indoors, ready to shine in the upcoming season.

Embrace the adaptability of Breakaway Boards and elevate your recreational experience. From community rinks to training centers and family spaces, Breakaway Boards offer the right system at the right price. Join the Breakaway revolution and redefine the way you play, train, and connect with loved ones.

HDPE Sheets (High Density Polyethylene)



Puckboard (Stay White)

High-density polyethylene plastic dasher cladding. This material is pigmented "bright white" and is specially designed for high-impact ice arena applications. Only Virgin polyethylene is used to obtain consistent color and strength.

.220" x 42" x 96"	#WRPIWPB001
.220" x 48" x 96"	#WRPIWPB002
.375" x 42" x 96"	#WRPIWPB003
.375" x 48" x 96"	#WRPIWPB004
.500" x 42" x 96"	#WRPIWPB005
.500" x 48" x 96"	#WRPIWPB006



Kickplate / Kickstrip

Same high-density polyethylene as our dasher facing. Our standard ½" kick plate has ½" routed top edge. Pre-drilling, custom heights and additional colours available on request.

NHL® Gold	
.220" x 8" x 96"	#WRPINHLGKP001
.500" x 8" x 96"	#WRPINHLGKP002
Yellow	
.220" x 8" x 96"	#WRPIYELLKP001
.500" x 8" x 96"	#WRPIYELLKP002

Light Blue	
.220" x 8" x 96"	#WRPILITBLUKP001
.500" x 8" x 96"	#WRPILITBLUKP002

Additional colours can be cut from stock material upon customer request.



Caprail / Topsill

High-density polyethylene caprail. Standard caprail has ½" routed top front and rear edges. Standard caprail has a smooth finish. A special finish option is available in Hair Cell or Orange Peel texture. Caprail is cut to customer specifications in a variety of colours/thicknesses.

Red	
.500" x 96"	#WRPICAPRED001
.750" x 96"	#WRPICAPRED002
1.00" x 96"	#WRPICAPRED003
Dark Blue	
.500" x 7" x 96"	#WRPICAPBLU001
.750" x 7" x 96"	#WRPICAPBLU002
1.00" x 7" x 96"	#WRPICAPBLU003

Yellow	
.500" x 7" x 96"	#WRPICAPYELL001
.750" x 7" x 96"	#WRPICAPYELL002
1.00" x 7" x 96"	#WRPICAPYELL003

Light Blue	
.500" x 7" x 96"	#WRPICAPLITBLU001
.750" x 7" x 96"	#WRPICAPLITBLU002
1.00" x 7" x 96"	#WRPICAPLITBLU003

Dark Green	
.500" x 7" x 96"	#WRPICAPDGRE001
.750" x 7" x 96"	#WRPICAPDGRE002
1.00" x 7" x 96"	#WRPICAPDGRE003

NHL® Gold	
.500" x 7" x 96"	#WRPICAPNHLG001
.750" x 7" x 96"	#WRPICAPNHLG002
1.00" x 7" x 96"	#WRPICAPNHLG003

NOTE:

Caprail available finished to the desired width, by request, with routed corners to suit existing dasher system.



HDPE Sheets

Red



.500" x 48" x 96"	#WRPIREDSHEE001
.750" x 48" x 96"	#WRPIREDSHEE002
1" x 48" x 96"	#WRPIREDSHEE003

Dark Blue



.500" x 48" x 96"	#WRPIBLUSHEE001
.750" x 48" x 96"	#WRPIBLUSHEE002
1" x 48" x 96"	#WRPIBLUSHEE003

Light Blue



.500" x 48" x 96"	#WRPIDBLUSHEE001
.750" x 48" x 96"	#WRPIDBLUSHEE002
1" x 48" x 96"	#WRPIDBLUSHEE003

Dark Green



.500" x 48" x 96"	#WRPIDGRESHEE001
.750" x 48" x 96"	#WRPIDGRESHEE002
1" x 48" x 96"	#WRPIDGRESHEE003

Yellow



.500" x 48" x 96"	#WRPIYELLSHEE001
.750" x 48" x 96"	#WRPIYELLSHEE002
1" x 48" x 96"	#WRPIYELLSHEE003

NHL® Gold



.500" x 48" x 96"	#WRPINHLSHEE001
.750" x 48" x 96"	#WRPINHLSHEE002
1" x 48" x 96"	#WRPINHLSHEE003

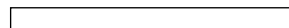
Grey



.500" x 48" x 96"	#WRPIGRESHEE001
.750" x 48" x 96"	#WRPIGRESHEE002
1" x 48" x 96"	#WRPIGRESHEE003

Fibreglass Standard Sheets

White



.375" x 42" x 96"	#WRPIFGPB001
.375" x 48" x 96"	#WRPIFGPB002
.250" x 42" x 96"	#WRPIFGPB003
.250" x 48" x 96"	#WRPIFGPB004

Dasher Backer Panel

White HDPE



Standard sheet sizes:

.220" x 42" x 96"	#WRPIWBP001
.375" x 42" x 96"	#WRPIWBP002
.500 x 42" x 96"	#WRPIWBP003
.220" x 48" x 96"	#WRPIWBP004
.375" x 48" x 96"	#WRPIWBP005
.500" x 48" x 96"	#WRPIWBP006





Trisan Centre – Schomberg, ON – Dasher Boards, Safety Netting, Spectator Glazing Guard Railing, Running Track Glazing / Hand Railing



USA Bobsled and Luge Training Facilities

It was an honor to be selected by the Olympic Regional Development Authority (ORDA) in Lake Placid to provide custom-engineered systems tailored specifically to elevate training experiences at the renowned bobsled and luge training facilities.

At the heart of our solution is a dedication to precision engineering, seamlessly integrating advanced technology with the demands of elite-level training. Each component is meticulously crafted to meet the exacting standards of Olympic athletes and their equipment, ensuring optimal performance and safety on the track.

Safety is paramount in the high-speed world of bobsled and luge, which is why our systems are engineered to the highest standards of reliability and durability. From reinforced materials to redundant safety features, we prioritize the well-being of athletes and staff, providing peace of mind as they push the limits of their sport.

Join us in shaping the future of winter sports training with our custom-engineered systems for the Olympic Regional Development Authority in Lake Placid. Experience the difference precision engineering can make in unlocking the full potential of athletes as they strive for Olympic glory.

DASHER BOARD & ARENA ACCESSORIES



Machine Gate Castors

With a Zinc Plated steel finish our castors will provide many years of durable use while maintaining an attractive finish. Some of the main features of our castors:

- Swivel castor for smooth operation
- Spring loaded to compensate for uneven concrete and damaged high traffic concrete
- 5" Diameter castor wheel, removable for replacement after wear life
- 900lb capacity.

#WRPIMCHCAST



Hinges

Our hinges offer the ideal combination of functionality and appearance. Available in Glass Bead Stainless Steel finish, both variations will remain strong and functional throughout their lifetime.

- Available in Stainless Steel finish
- Slotted adjustable holes for easy alignment
- Lift off for easy removal
- Complete with grease fittings for lubrication when required latches
- Typical construction for both left and right swing gate panels

Glass Plated Stainless Steel #WRPISSHINGE



Ted Reeve Arena – Toronto, ON – Dasher Boards & Safety Netting



Thresholds

Natural White high-density polyethylene sheet suitable for gate thresholds.

Material is designed specifically for high-impact ice arena applications.

Standard sizes available, suitable for existing Welmar Recreational Products Dashers.

Thick Natural White Smooth Finish

37 1/2" x 6" x 1"	#WRPITHRES36
31 1/2" x 6" x 1"	#WRPITHRES30

Custom sizes available upon request.

Standard stocking threshold material sizes:

(A) 3/4" x 48" x 96"	#WRPIPCTHRES758
(B) 1" x 48" x 96"	#WRPIPCTHRES108
(C) 1" X 48" X 120"	#WRPIPCTHRES1010
(D) 1 1/2" x 48" x 96"	#WRPIPCTHRES158
(E) 1 1/2" x 48" x 120"	#WRPIPCTHRES1510

Standard stocking

Precut threshold sizes:

Straight

(A) 1" x 7" x 96"	#WRPIPCTHRES18S
(C) 1" x 7" x 120"	#WRPIPCTHRES110S
(E) 1 1/2" x 7" x 120"	#WRPIPCTHRES1510S

Radius-28'

(B) 1" x 7" x 96"	#WRPIPCTHRES18R
(D) 1" x 7" x 120"	#WRPIPCTHRES110R
(F) 1 1/2" x 7" x 120"	#WRPIPCTHRES1510R

Replacement Gate Panels

For older arenas with deteriorating access/players gates, a sensible option is to replace the gates with new, lighter aluminum framed gates with latches and hinges to keep the rink functional until replacement dashers are required.

Gates are fabricated at our facility and can be made to the customers desired specifications.

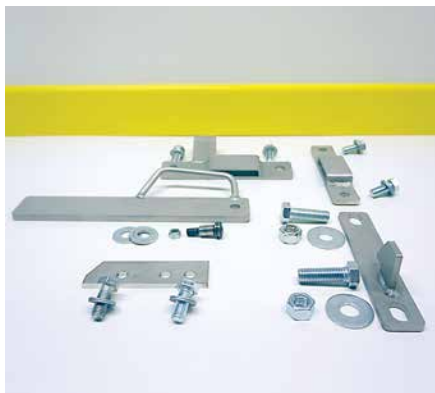
30" Gate Panel	#WRPIREPGP30
36" Gate Panel	#WRPIREPGP36

Welmar delivers every time, whether it's an emergency or regular renovations/updates. They always work with us to find the best solutions to suit our needs and our budget.

Angelo Tassone
West End Community
Centre
Guelph, ON



PANEL FASTENING HARDWARE



Standard Access Latch / Hardware

Latch Assembly #WRPILCHASS

Our standard gate latch is laser machined from $\frac{3}{8}$ " stainless steel plate. This type of latch comes standard on all of our dasher systems. Its rigid yet functional design allows for a smooth and easy feel during game play. The $\frac{1}{2}$ " notch in the receiver ensures that with minimal effort each gate will remain securely closed helping protect the players during a physical game.

Various parts/hardware as shown above are available for replacement should they become damaged or worn over time.



Panel Hardware

Panel Washers

4 $\frac{7}{8}$ " x 3" x $\frac{3}{8}$ " #WRPIPANLWASH

Panel Bolts

5 $\frac{1}{2}$ " x $\frac{3}{8}$ " #WRPIPANLBOLT

Flat washers

$\frac{3}{8}$ " #WRPIFLTWASH

Lock Washers

$\frac{3}{8}$ " #WRPILCKWASH

Panel Washer can be fabricated in custom sizes, if required. Please contact us for details.

Zinc Plated or Stainless hardware available in desired quantities.



Screws

We carry a variety of hardware for all arena applications. Glazing Posts, Puckboard, Top Sill, Ad Panels, etc. We can meet all your hardware needs at affordable pricing. There are a variety of colours to choose from to easily match any existing system. Colour $\frac{1}{4}$ - 20 thread cut screws are available and in stock in all standard HDPE sheet colours. (NHL Gold, Yellow, Red, Dark Blue, Light Blue, White, Zinc Plated or Stainless Steel available also).

Bulk quantities available upon request.



Anchor Hardware

Cast-in-place anchors, fabricated according to slab depth

Rod

$\frac{5}{8}$ " #WRPITHDROD

Lock Washer

$\frac{5}{8}$ " #WRPILKWASH

Flat Washer

$\frac{5}{8}$ " #WRPIFLTWASH

Nut

$\frac{5}{8}$ " #WRPISTDNUT

Chemical anchors (Dashers on Perimeter Slab)

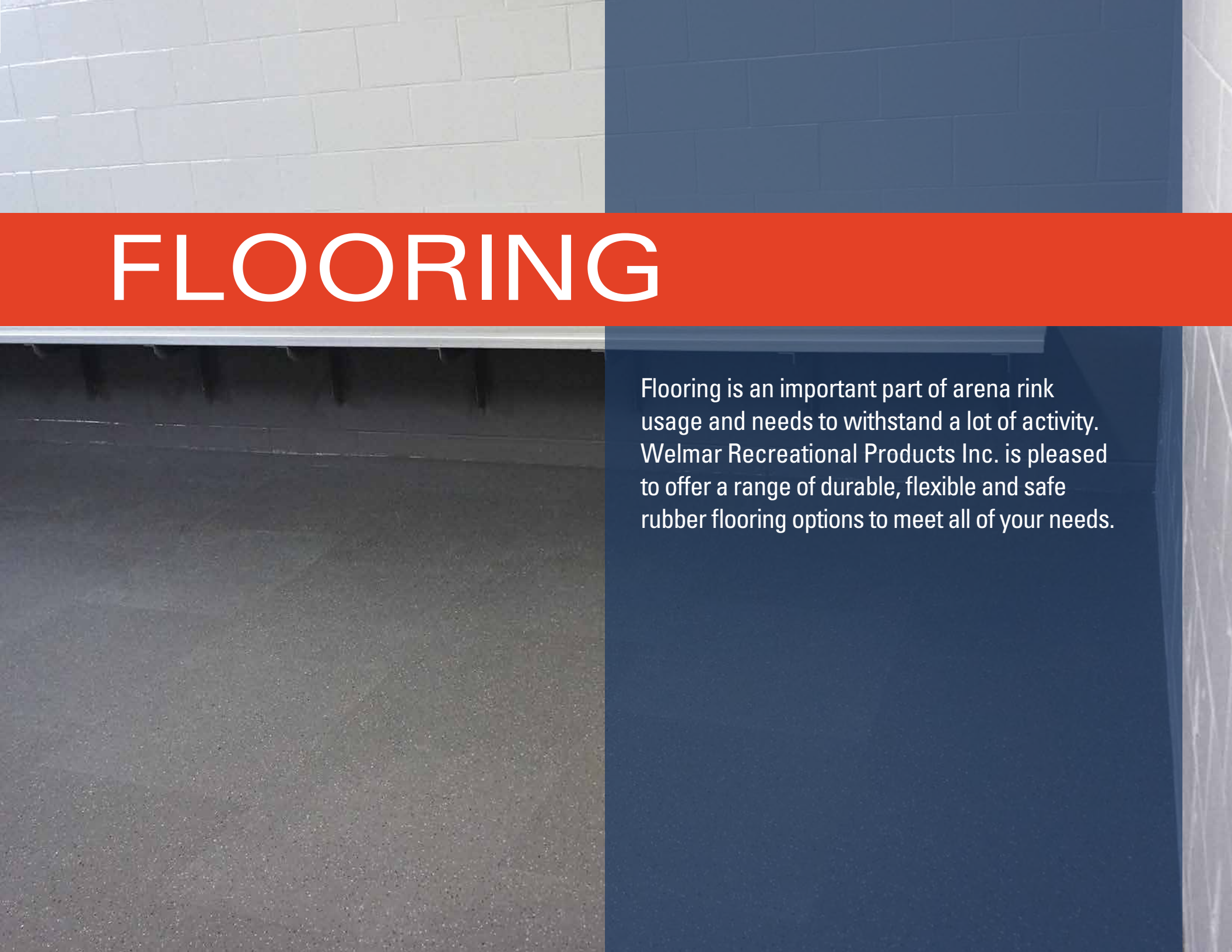
$\frac{5}{8}$ " #WRPICHEANCH

Coupler

$\frac{5}{8}$ " #WRPIANCCOUP

Anchor Plates of Various sizes available

Zinc Plated or Stainless Hardware available in desired quantities.



FLOORING

Flooring is an important part of arena rink usage and needs to withstand a lot of activity. Welmar Recreational Products Inc. is pleased to offer a range of durable, flexible and safe rubber flooring options to meet all of your needs.

FLOORING

Black Rubber Matting

Recycled Black rubber matting is an economical flooring solution that provides skate resistance and years of use. Heavy enough to use "loose laid" or glued in place. Nominal size is 4' x 6', very common for players, penalty and timer boxes, as well as areas of high traffic and wear.

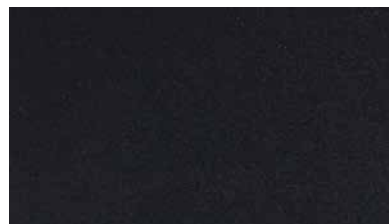
$\frac{1}{2}$ " and $\frac{3}{4}$ " thickness

Squared	#WRPIBLKMATT01
Nominal	#WRPIBLKMATT02

Stamina Rubber Flooring

$\frac{3}{8}$ " and $\frac{1}{2}$ " thickness

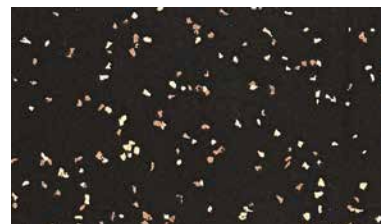
Black	#WRPISTMABLK001
Speckled	#WRPISTMASPLR001



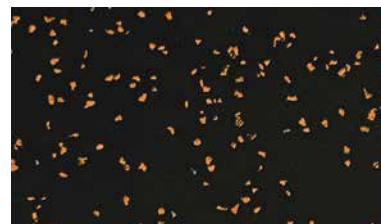
100 - Black



120 - Grey



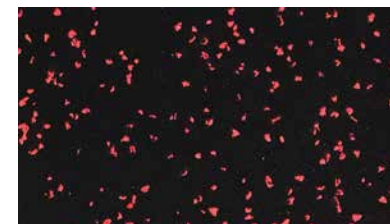
190 - Earth



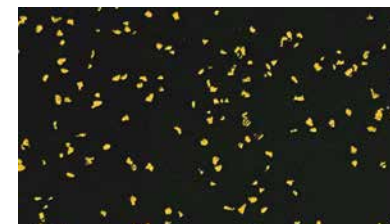
160 - Orange



130 - Blue



110 - Red



170 - Yellow



150 - Green



Johnsonite® Triumph

Available in 3/8" thickness

24" x 24" x 3/8"

#WRPIBLKSQFLR001

Colour plays a key role in creating, motivating high performance space. With Johnsonite we offer the industries broadest range of colours, made right here in North America. Custom colours are also available to match your school, municipality or club team's Pantone/RAL numbers. Water jet cut logo's and floor design capabilities help bring your space to life.

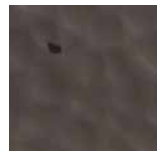
"Made Right Means Johnsonite"



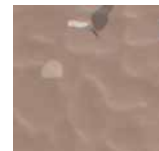
20 Standard Speckled Colorways



LB4 Mottled Egg



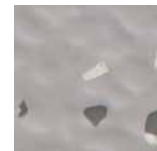
LD7 Lunar Explorer



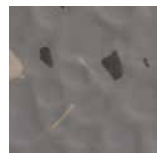
LB2 Great Plains



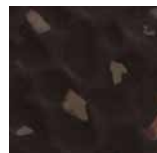
LE4 Log Cabin



LC7 Best Seller



KJ6 Grey Area



KJ3 Brownout



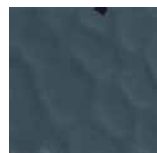
KK6 Fortunate



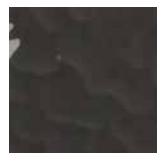
KJ4 Cocolite



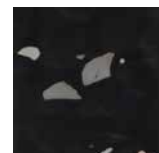
KK3 Tea Leaves



KJ2 Tidal



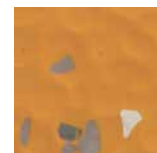
LB9 Rainstorm



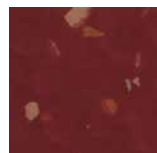
LB8 Vortex



KJ5 Browns Town



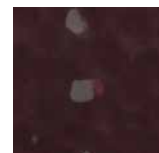
KL3 Bright Sun



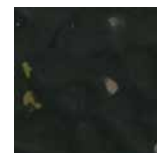
KL2 Passion



KJ8 Strong Blue



KJ7 Burged

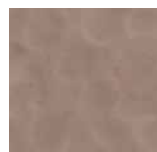


KJ9 Forestation

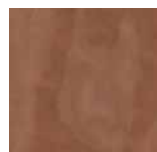


KJ1 Marino

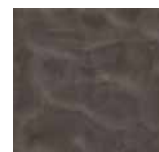
6 Standard Mesto Colorways



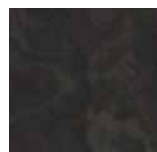
KN6 Plainer



KN5 Lucky



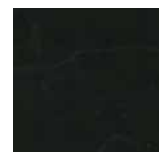
KN2 Expedition



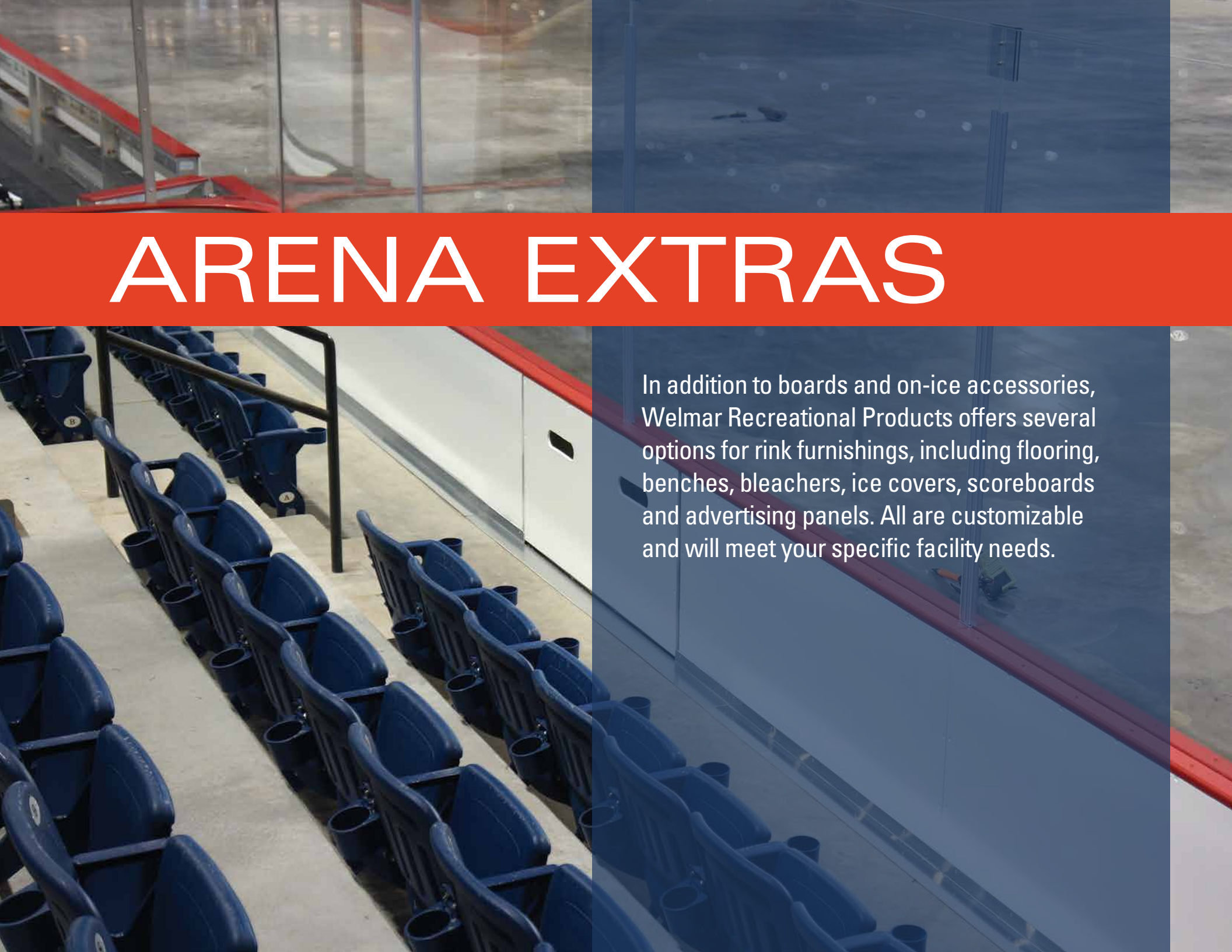
KN1 Rainy Day



KN3 Bluer



KN4 Tree Top

The background image is a composite of two photographs. The left side shows rows of blue stadium seating with cup holders, viewed from an elevated angle. The right side shows a glass-enclosed ice hockey rink with a blue floor and a red trim along the boards. A semi-transparent red banner with white text is overlaid across the middle of the image.

ARENA EXTRAS

In addition to boards and on-ice accessories, Welmar Recreational Products offers several options for rink furnishings, including flooring, benches, bleachers, ice covers, scoreboards and advertising panels. All are customizable and will meet your specific facility needs.

ICE DAM

Steel Ice Dam

The steel ice dam has become the ice dam of choice for multi-purpose arenas. Fabricated from C Channel to customer specifications, it is the most dependable option for your dasher system. Benefits of the steel ice dam:

- Strong steel construction will not warp from ice buildup or pressure. Puck rebound is consistent due to uniformity and strength of the steel dam
- Replaceable HDPE kick plate at ice edge
- 2" height retains both the ice and ice covering during non-ice use.
- Double set of dasher anchors in steel ice dam provide for 100% backup should a dasher anchor become stripped or unusable

- Ice dam is insulated to minimize frost buildup and edge thawing
- Since dasher anchors are located in the ice dam, the anchors that are prone to stripping from repeated use are easily repaired or replaced. No need to add or repair anchors in your refrigerated slab
- Ice dam can be installed on new rinks or, retrofitted onto existing rinks

Price per lineal foot

#WRPIICEDAM - X

Poly Ice Dam

Poly ice dam has been popular for years in multi-purpose arenas. Typically used in 1" thickness and constructed of natural white high density polyethylene. Commonly used in a 6" width to match the dasher panel width. Poly ice dam requires an extra 3 anchors per 8' section to be installed in addition to the dasher anchors. Benefits of the poly ice dam:

- Less expensive than steel ice dam
- Light weight and easier to install
- Solid plastic construction provides good insulation and is suitable for skate traffic

Price per lineal foot

#WRPIPLYICEDAM - X

I have used Welmar since 1996 on a variety of projects from brand new board system installation to maintenance and repair of aging systems. They have a super team: professional and always with my best interests in mind.

Stephen Norris
The Sports Village
Vaughn ON

GATE HARDWARE



ISR Buttons /Hardware

The Welmar Recreational Products "ISR" (Ice Side Release) button comes standard in all of our dasher gates that have glazing. ISR buttons may be installed on other gates such as players/penalty gates as desired. With a 3" diameter HDPE button, they provide a clean and sharp looking entry feature to any rink, and require virtually no maintenance, lasting the life of the dashers.

ISR Assembly #WRPIISRKIT

Various parts/hardware as shown above are available for replacement should they become damaged or worn over time.



Access Gate Latches

Our access gate latches come standard, fabricated from stainless steel, helping to minimize deterioration over time while maintaining the quality and overall function of the latch. Easy to replace if damaged or worn, our latches are the ideal combination of functional design and durability. The $\frac{3}{8}$ " material thickness of the gate latch holds the gate securely during physical gameplay, helping to minimize player injury and damage to the dasher system.

Replacement hardware for our gate latches is available upon request.

Access Gate Latch #WRPIACCLATCH001



Machine Gate Latch

With fabricated steel components, 1" acme thread and $\frac{3}{8}$ " bolt hardware, you can be sure to keep your machine gates securely closed. Its simple design allows for easy use during pre-game floods and minimal wear providing longevity.

#WRPIMCHLTCH

All parts/hardware as shown above are available as stock items should they become damaged or worn over time.



Vertical Lift Gate

Welmar Recreational Products offers the benchmark in vertical lift gate systems, with a multi-stage safety mechanism, prefabricated Stainless Steel vertical pillars and a smooth operating internal trolley system. Daily use is a breeze with the push of a button.

More features:

Sensor safety pad stops the lift gate immediately should it come in contact with any obstruction while closing.

Dual latching Cam followers on each vertical pillar engage should a cable fail or break.

Gate is functional in the event of a power outage using the manual chain override.

Pro GHC Vertical Lift motor

12' Lift Gate	#WRPILIFTGATE - 12
10' Lift Gate	#WRPILIFTGATE - 10





ICE COVERS



Ice Cover

A composite rink floor that is suitable for converting your rink into a multi-purpose facility. Designed to withstand heavy foot traffic and prolonged usage without damaging itself or the ice surface beneath. Patented "waffle" design allows for cooling to continue under the floor while remaining strong and dry on the surface.

Panels

1" x 48" x 96"

#WRPIICECAP

Ice Cover Lite Duty

The root of this product comes from its big brother the Ice Cover. The Ice Cover Lite Duty comes in a slightly thinner dimension than the original Ice Cover, and is a much more affordable option for those rinks that have fewer changeovers and lighter traffic dry floor events.

Panels

5/8" x 48" x 96"

#WRPIICECAPLT

SCOREBOARDS



Scoreboards

We offer scoreboards to meet your facility's needs. From Soccer to In-Line Hockey, Outdoor rinks to Stadium facilities, we offer the most appropriate and effective scoreboard for your needs. Conformal coating on circuit boards protects against moisture. High quality LED's offer improved viewing angle and will not fade noticeably over time. Designed and programmed for easy operation. Aluminum enclosures are powder-coated for durability against both the elements and daily abuse. Generous advertising space available for sponsor revenue.



Finding An East Coast Solution

Replacement boards needed installation in a Newfoundland arena but with the caveat that they could not lose the rental income for the three weeks a renovation would require. Their figure skating club and hockey teams needed their practice times.

We made it work. By melting the ice four to six inches around the rink perimeter, exposing the sand base so dasher boards could be anchored securely without ice interference, we were able to do the install and rebuild the ice edge without affecting the facility use. Fresh new boards and no down time.

GLAZING

Tempered Glazing

Available in any size or shape, we stock a variety of standard sizes allowing for prompt replacement. Custom sizes and replacement panels available upon request.

#WRPITEMPGLSS001

Acrylic Glazing

Cell Cast Acrylic is a high grade, high strength polymer. Available in $\frac{3}{8}$ " or $\frac{1}{2}$ " thickness, cell cast acrylic is a suitable replacement for broken tempered glass. Cut to size and significantly lighter than tempered glass. Often used on access gates.

#WRPICLCTACYL001

RinkShield™

RinkShield is an innovative product that allows for maximum spectator viewing while offering ideal safety. RinkShield is lightweight in comparison to tempered glass. Due to its flexible nature, RinkShield is very forgiving against player contact. Available in large sizes, limits the number of vertical glazing posts. Sheet sizes can be cut to any shape desired, allowing for a quick retrofit.

#WRPIRINKSHLD001

STORAGE CARTS

Board Storage Cart

Storage cart construction includes a welded steel frame with painted finish.

Carts include 5" diameter wheels, 2 rigid and 2 swivel, to allow for ease of manoeuvring.

End rails minimize shifting of panels during transport.

Unique cart design allows for loaded carts to be stacked two high to minimize storage space required.

Single Stackable Cart

60" w x 60" h x 94" l

#WRPIDASHCART01

A-Frame Storage Cart

Construction includes a welded steel frame with a painted finish.

Each cart has a 5000lb load capacity and includes 2 rigid and 2 swivel wheels for ease of manoeuvring.

Small Cart

52" w x 58" h x 60" l

#WRPIGLZCRT02

TRAINING RINKS

Training Rinks

Welmar Recreational was pleased to experience the process of custom designing board setups for the application of real life training rinks. Focusing on the further development of our future hockey stars, is always a priority for Welmar Recreational Products and their management. After all, We Know Hockey from BOTH sides of the boards.

Welmar Recreational is proud to support the growth of young players, and was happy to be a part of designing and producing these facilities.



Indoor synthetic training facility



Indoor synthetic ice with goal crease



Indoor real ice training facility

MINI RINKS

Mini Rinks

Quality, safety and endless fun for kids. Our premium materials and meticulous design ensure sturdy playing surface parents can trust. With smooth edges and easy assembly, kids can enjoy hours of excitement.

Crafted with top-quality aluminum framing and durable plastic cladding, our mini rink boasts the same glass-like surface as regular boards, ensuring a premium experience for kids.

Create the perfect play area for unused space in your facility.



BLEACHERS & RAILINGS



Permanent Bleachers

Any recreational facility thrives on its spectators and their view of the action. At Welmar Recreational Products, we know that we can optimize your facility with ideal bleacher seating. Recycled plastic lumber or new HDPE mounted to precast concrete are exceptional solutions for your spectator needs. These maintenance free options, can be easily replaced if damaged and can be fabricated exactly to the design specifications of the customer. Our standard HDPE/Plastic Lumber bench is available in custom sizes or in standard dimensions:

12" Wide x 96" Long	
3/4" Thick	#WRPIPRMBLCH341
1" Thick	#WRPIPERBLCH01
1 1/2" Thick	#WRPIPERBLCH02
12" Wide x 120" Long	
3/4" Thick	#WRPIPRMBNCH342
1" Thick	#WRPIPERBLCH04
1 1/2" Thick	#WRPIPERBLCH05

Variety of colours and finishes available upon request. Please contact us for a quotation or information about this product.



Spectator Railings

Welmar Recreational Products offers many options regarding spectator viewing areas. From railings to clear viewing areas, we have the means to provide the ultimate experience for your fans. The combination of high quality products and flawless engineering results in a finish second to none. Contact us for a reference list, or inquire about the options available for your facility.



Timer's Box Stairs

Custom-built, convenient access.



Trench Cover

Custom made in any size, designed to keep trenches clear of debris and flowing constantly.

OPTIONS:
Galvanized, stainless or checker plate
Custom design includes the 'castor path' option for smoother gate operations...easy on the wheels and on the budget.



HOCKEY GOAL PACKAGES

Package #1 Base Package

- 1 Pair Professional Goal Frames
- Red Only
- 4' high x 6' wide x 44" deep
- 1 Pair 5mm Knotless Netting
- 1 Pair Bottom Pads
- 1 Pair Vertical Pads
- 1 Pair Net Protectors – ballistic nylon

UNSTRUNG PACKAGE #WRPINET001

PRE-STRUNG PACKAGE #WRPINET002

Package #2 6mm Knotless Goal Package

All items same as in Package #1 except with:

- 6mm Knotless Netting

UNSTRUNG PACKAGE #WRPINET003

PRE-STRUNG PACKAGE #WRPINET004



Package #3 6mm Resin Coated Knotless Goal Package

All items same as in Package #1 except with:

- 6mm Resin Coated Knotless Netting

UNSTRUNG PACKAGE #WRPINET005

PRE-STRUNG PACKAGE #WRPINET006

Package #4 5mm Knotted Goal Package

All items same as in Package #1 except with:

- 5mm Knotted Netting

UNSTRUNG PACKAGE #WRPINET007

PRE-STRUNG PACKAGE #WRPINET008

Package #5 NHL® Goal Package

All items same as in Package #1 except with:

- Goal Frames Powder Coated Red AND White
- 6mm Resin Coated Knotless Netting
- Upper Pads included
- Special NHL® Net Protectors

UNSTRUNG PACKAGE #WRPINET009

PRE-STRUNG PACKAGE #WRPINET0010

Package #6 34" Deep Goal Package

All items same as in Package #1 except with:

- 34" Deep Goal Frames
- Red Only
- 4' high x 6' wide x 34" deep

UNSTRUNG PACKAGE #WRPINET0011

PRE-STRUNG PACKAGE #WRPINET0012



Net Protectors

Extend the life of nets by minimizing skate cuts

Fits Regulation size 44" deep Goal Frames

Grommets every 4" on center

VINYL SKIRT (professional)

White	#WRPINETVYNL
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NYLON SKIRT (economical)

White	#WRPINETNYL
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Custom Net Protectors

Contact us for custom embroidered goal net protectors. It's much easier and less expensive to add your logo than you may think!

NHL® Style Net Protectors

NHL® Style Net Protectors consist of a dual layer fabric construction. The top layer of fabric protects against damage to netting during game play from sticks and skates while remaining securely intact, maintaining a professional looking finish. Goal Skirt is pleated for improved fit to goal frame radius corners.

#WRPINHLNETPRO



Freeze-In Posts

Fits regulation goal frame construction

Helps minimize injuries by breaking away from ice under impact

Stainless steel construction.

Sold in sets of 4.

#WRPIFREZPOST



Marsh Pegs

Help to reduce player injury by becoming dislodged on impact. No more unexpected delays from the net breaking free from anchor points. Sold in sets of 4. Standard Pegs are 8" long, NHL® Pegs are 10" long.

MARSH PEG – RED

1-3/16" Diameter	#WRPIMARRED
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MARSH PEG – BLUE

1-3/8" Diameter	#WRPIMARBLU
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MARSH PEG – TEAL GREEN

1-5/8" Diameter	#WRPIMARGRN
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MARSH PEG – NHL

1-7/8" Diameter	#WRPIMARNHL
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Just wanted to send out a really big thank you to your site crew as I missed them on the last day. They did an outstanding job with the guarding and repairs, we are really happy with the result, the extra touches and the thoroughness of their work. It was such a pleasure working with them!!!

Joanne Kuzoff CIT,CARPT

Lead Hand – Trisan Arena, Parks, Recreation & Culture, Township of King

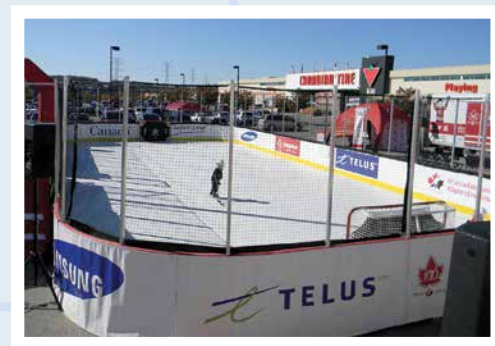
Canada 150

Welmar is very proud of our patriotic contribution to the celebration of Canada's 150th birthday with this beautiful outdoor facility.

It was said that since this project needed to be done right and on time that it had to be built by Welmar.

WE DELIVERED!

Special arrangements were made for personnel registrations for security clearances and product deliveries. Deliveries were divided into specified sizes because of minimal storage space. Deliveries were only accepted at night and tucked into special clearance facilities. Service guaranteed – throughout the project we were responsive and met all of our clients needs in a timely manner.



Hockey Canada 100 Year Celebration

We were a proud participant in Hockey Canada's 100 year celebration tour, where they toured across Canada with a synthetic ice surface and dasherboard system promoting the game of hockey and commemorating its history.

We designed and fabricated a mobile arena-style dasherboard system, all without the use of anchor bolts and panel bolts for easy set-up and take down.

ADVERTISING

Advertising Panel Kits

Our ad panels are specially designed to withstand the stresses from pucks, players, temperature changes, vibration and moisture. Special features of our ad panels include:

- Precision fabrication to size in order to fit your new or existing dasher panels, including gate sections.
- Ad panels consist of a $\frac{1}{8}$ " easily replaceable Lexan sheet covering the advertisement.
- Ad panels are drilled and secured on site.
- Counter sunk $\frac{1}{4}$ - 20 thread cut screws are removable in order to easily replace $\frac{1}{8}$ " Lexan sheet or change sponsors.
- Typical size of ad panels are $\frac{1}{8}$ " thick x 95- $\frac{7}{8}$ " length x 33" height. Other thickness, lengths and heights available to fit your exact requirements.

Polycarbonate Covers

$\frac{3}{16}$ " x 48" x 96"	#WRPIBLADSTR
.220" x 48" x 96"	#WRPIBLADSTR

Standard Straight Ad Panel Kit – No Decal

$\frac{1}{8}$ " x 95- $\frac{7}{8}$ " x 33" H.	#WRPIADKITSTR
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Standard Radius Ad Panel Kit – No Decal

$\frac{1}{8}$ " x 87- $\frac{7}{8}$ " x 33" H.	#WRPIADKITRAD
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Advertising Panel Components

Welmar Recreational Products ad panels consist of the following components:

- $\frac{1}{8}$ " x 48" x 96" polycarbonate facing
- Replacement $\frac{3}{8}$ " puck board to suit $\frac{1}{8}$ " additional Lexan clear facing
- 1" kickstrip notch (notch existing on site possible) to have $\frac{1}{8}$ " Lexan covering sitting recessed into kickstrip preventing awkward bounces and deflections.
- 25 Zinc Plated counter sunk $\frac{1}{4}$ - 20 thread cut screws to blend with the ad, and leave an attractive finish



Meridian Centre – St. Catharines, ON
Dasher boards, Seamless Acrylic Glazing
Retractable Safety Netting



Divide A Rink

Welmar Recreational Products is the co-creator of the Divide A Rink system. Its modular design allows for easy assembly in under 8 minutes. Originally designed to allow younger players to experience hockey to the fullest. Large 200' x 85' surfaces are dominated by stronger skaters who take advantage of the play. By dividing the rink surface into smaller sections, younger, less experienced players are able to be more competitive and therefore gain more enjoyment out of hockey.

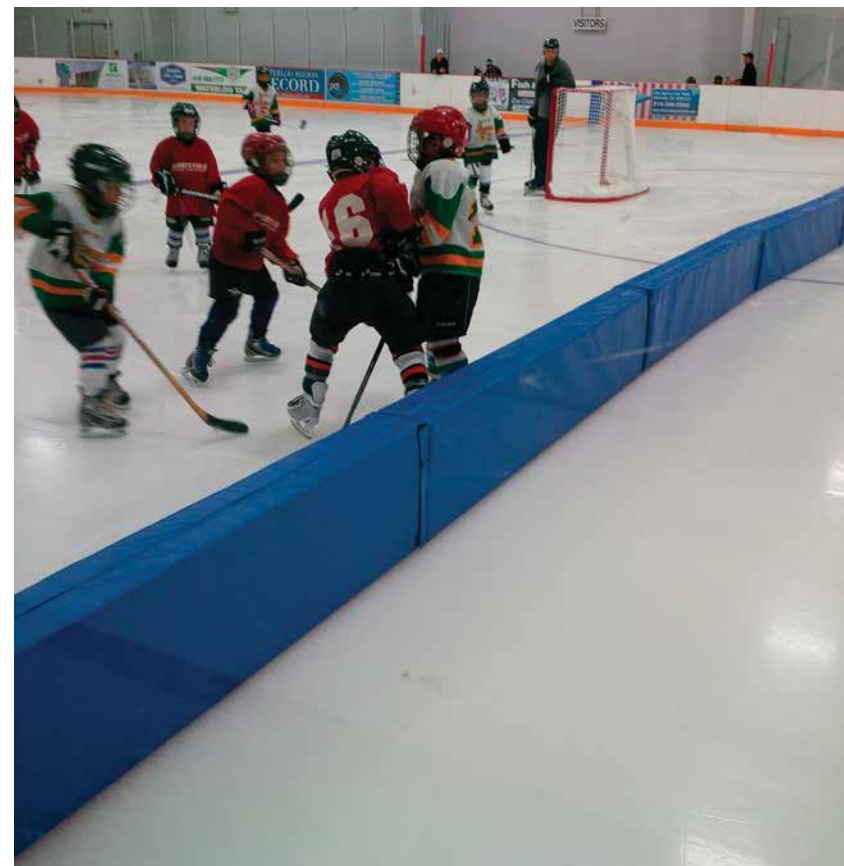
Contact us for further details.



Foam Dividers

A cost-effective solution for creating multiple playing surfaces. This optional foam barrier is securely fastened with Velcro for quick and easy transitions. Available with custom team logos and colours.

“Hockey people providing hockey products”



Mattamy Athletic Centre at The Gardens

OUR MOST PRESTIGIOUS RENOVATION PROJECT



The picture seen here is a milestone for every hockey facility, the 'rink slab pour'. On a standard NHL® size rink surface, 9 miles of refrigeration piping is used and 220m³ of concrete is required to pour the monolithic slab. It takes 6-8 hours to pour the concrete and another 10-14 hours finishing it so that one is left with the ideal flat slab.

The 2013 renovation of one of Canada's original hockey treasures – Maple Leaf Gardens – was an incredible feat of design and engineering. The world-renowned facility, built in 1920 in downtown Toronto, Ontario, was transformed into a state-of-the-art athletic centre while still preserving the heritage of this hockey legacy.

As part of the project, the ice surface was raised three stories above the original floor level (street level), and Welmar was selected to be the supplier of new Dasher boards and accessories. Working in the downtown location was challenging with heavy traffic, roadblocks and tight corners. Precision project management and coordination kept materials moving efficiently, including specialized craning of materials through a hole cut into the roof that was highly engineered to prevent roof collapse.

The end result speaks for itself in terms of safety, functionality and design aesthetics. We are proud to have been involved in this incredible project.



Mattamy Athletic Centre (Formerly Maple Leaf Gardens), Toronto, ON - Dasher Boards, Safety Netting

PROTECTIVE SPECTATOR NETTING

Monofilament Safety Net

Mono netting is almost invisible when hung properly. For best results use a metal conduit frame for attaching the net at the ceiling. 3-1/4" stretch mesh x 1.1 mm twine, diamond pattern.

Fire retardant.

Edge Finish: Rope-bound only.

Order in full-foot increments.

Clear

#WRPIMONOLR

NHL® Approved Spectator Safety Net

Kevlar® Safety Net

Small twine size provides superior spectator viewing. 3" stretch mesh x 1.2 mm twine, knotted net.

Nets are custom made to exact length and height required. This option comes standard as fire retardant.

Black

#WRPIKEVBLK



Retractable Netting Systems

Welmar Recreational Products carries a variety of options when it comes to retractable netting. By using our own manufacturing facility we are able to provide the best retractable netting system on the market. We can help you determine the ideal setup for your facility.

Contact us for further information or to request a quote.

Nylon Safety Net

Industry standard for protective netting in hockey rinks. 1-1/2" mesh x 2mm twine.

Edge Finish: Rope or tape binding with grommets.

Custom made to exact length and height required.

Ask about our fire retardant option.

Black	#WRPINYBLK
White	#WRPINYWHT



Mounting Hardware

Welmar Recreational Products carries a full line of hardware required for complete and professional protective netting installation. From retractable systems to standard perimeter safety netting we can adhere to the requirements of any recreational facility.

Conduit frame (10 ft. sections)

Straight	#WRPICONSTR
Radius	#WRPICONRAD

Cables (galvanized)

1/8" x 500 ft. rolls	#WRPICALVCAB
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Cable Clamps

Fits 1/8" aircraft cable	#WRPICABCLMP
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Turnbuckles

4" long	#WRPITURNBKLE
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Beam Clamps

Accepts a 3/8" eye bolt	#WRPIBMCLMP
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Eyebolts (zinc plated)

4" turned eye bolt	#WRPIEYEBOLT
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C-Snaps (plastic snaps for easy removal of net from cable)

1.5" long	#WRPICSNAP
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Suction Cups (for attaching netting to seamless glass)

3" diameter	#WRPISUCCUP
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Plastic Ties – Black

8"	#WRPIBLKTIE
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Plastic Ties – White

8"	#WRPIWHTTIE
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GLAZING POSTS



Glazing Posts

Extruded Anodized aluminum post, complete with 1/4" - 20 threaded inserts to hold face plate securely.

1/4" x 2" face plate leaves a low profile finish to help prevent bad puck bounces during game play.

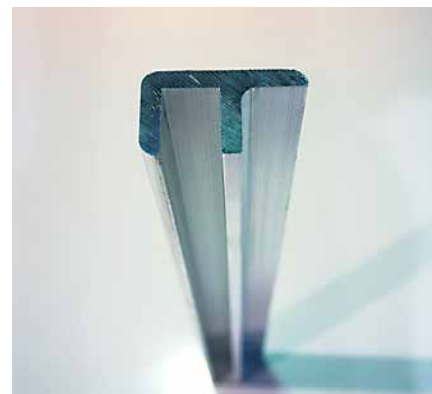
1/4" - 20, 1 1/2" face plate screws into threaded inserts, Countersunk into the face plate to prevent player injury.

Gasket material will sit between the glazing face plate and extruded post material to ensure the glazing isn't damaged or broken during game play. See Gasket section (on opposite page) for more details on what's available.

Standard Aluminum Glazing Post Standard Heights from Top Sill

(A) 32"	#WRPIGLZPST - X
(B) 42"	#WRPIGLZPST - X
(C) 52"	#WRPIGLZPST - X
(D) 62"	#WRPIGLZPST - X
(E) 72"	#WRPIGLZPST - X

Glazing post length can be custom made. Please contact for further details.



F Post

Standard Heights

(A) 44"	#WRPIFPST - X
(B) 54"	#WRPIFPST - X
(C) 64"	#WRPIFPST - X
(D) 74"	#WRPIFPST - X
(E) 84"	#WRPIFPST - X

F posts available in standard lengths as shown above. Custom lengths available upon request. Contact us for further details.



HDR Removable Posts

HDR removable glazing posts have easily removable (lift off) face plates allowing for the most efficient glazing removal.

Ideal for facilities with frequent changeovers.

Smooth, contoured face finish allows for virtually no deflection and eliminates player injury due to no parts that may loosen over time.

Standard Lengths available

(A) 32"	#WELRCHDRPST - X
(B) 42"	#WELRCHDRPST - X
(C) 52"	#WELRCHDRPST - X
(D) 62"	#WELRCHDRPST - X
(E) 72"	#WELRCHDRPST - X

Smoothly profiled face plates allow minimal deflection during game play as well as a sleek looking finish.



Glazing Post Saddles

The Welmar Recreational Products HDR post saddles allow for HDR posts to be installed at any facility. With the saddle design, the HDR posts are held securely and are able to be retrofitted to new or existing dasher systems where glazing is removed frequently.

#WRPIHDRSADD



Gasket

Gasket material is available for both 1/2" and 5/8" tempered arena glazing and holds the glazing securely in the glazing post, helping to absorb impact during game play. Can also be used for acrylic glazing.

Gasket Material

1/2"	#WRPIGASK1
5/8"	#WRPIGASK2

Gasket may be cut to desired length.
Bulk orders available upon customer request.



Safety Pads

Angled or round pads as required, sizes and colours can be provided as required by customer.

Come complete with WRPI Logo.

Typical colours available

- Red
- Dark Blue
- Yellow
- Gold
- Black

Standard Size

36"	#WRPISAFPAD
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Custom colours, logos and pad construction available. Please contact us for additional information.

Welmar's board system is great to work with. Changeovers are easy because of the lighter RinkShield™ so we can shorten our conversion times. And customer service is very responsive. I have no problem recommending Welmar to other facilities.

Alain Lecompte
Facilities Supervisor
City of North Bay, ON



Taking the Chill Away: Hamilton Waterfront's Wind Wall

The Hamilton Waterfront Trust's outdoor recreational rink/pad serves roller skaters in summer and ice skaters in winter. In the winter months, however, wind coming off the lake was a problem. In January 2013, Welmar's innovative team fabricated and installed a custom 15' x 120' acrylic wind wall along the rink to protect skaters from the wind and allow them to still enjoy the view.

GLASS LIFTERS



Electric Vacuum Glass Lifter

This glass lifter is a must for moving large sizes of tempered glazing. With a battery powered vacuum pump, suction is immediate and confident to lift anything up to 700 lb (max capacity). Hand grips placed in a circular configuration to allow easy grip and manoeuvrability while rotating the glazing on its midpoint swivel. Not only can you rotate the glazing clockwise or counter clockwise, you also have the option of hinging the lifter at the midpoint, allowing the glazing to lay flat.

Forklift double boom attachment not included.

#WRPIEGL

Forklift Attachment for Glass Lifter

Forklift attachment is specially designed for safe and secure attachment of the electric glass lifter to standard forklift forks. Double fork capacity: 2000 lbs

Double Fork Model

#WRPIFLATT

Hand-Held Suction Cup

8" Diameter suction cup with thumb pump creating lifting ability. Complete with a steel handle and robust internal components, this suction cup has a 125 lb lifting capacity and is suitable for gripping and holding smooth objects like acrylic, tempered glass, HDPE sheets, etc.

Comes complete with carrying case.
Sold individually.

#WRPISUCCUP



BENCHES

Dressing Room Benches

New or renovation projects benefit from our heavy duty benches – durable and designed to last.

Standard bench comes with a $\frac{3}{4}$ " or 1" thick textured high density polyethylene bench top in your choice of colour and colour matched fasteners.

Hot dipped galvanized steel wall mount brackets along with 1 $\frac{1}{2}$ " square tubing provide the proper strength/durability for the most demanding customers.

1"	#WRPIDRBECH001
$\frac{3}{4}$ "	#WRPIDRBECH034

1" HDPE Benches

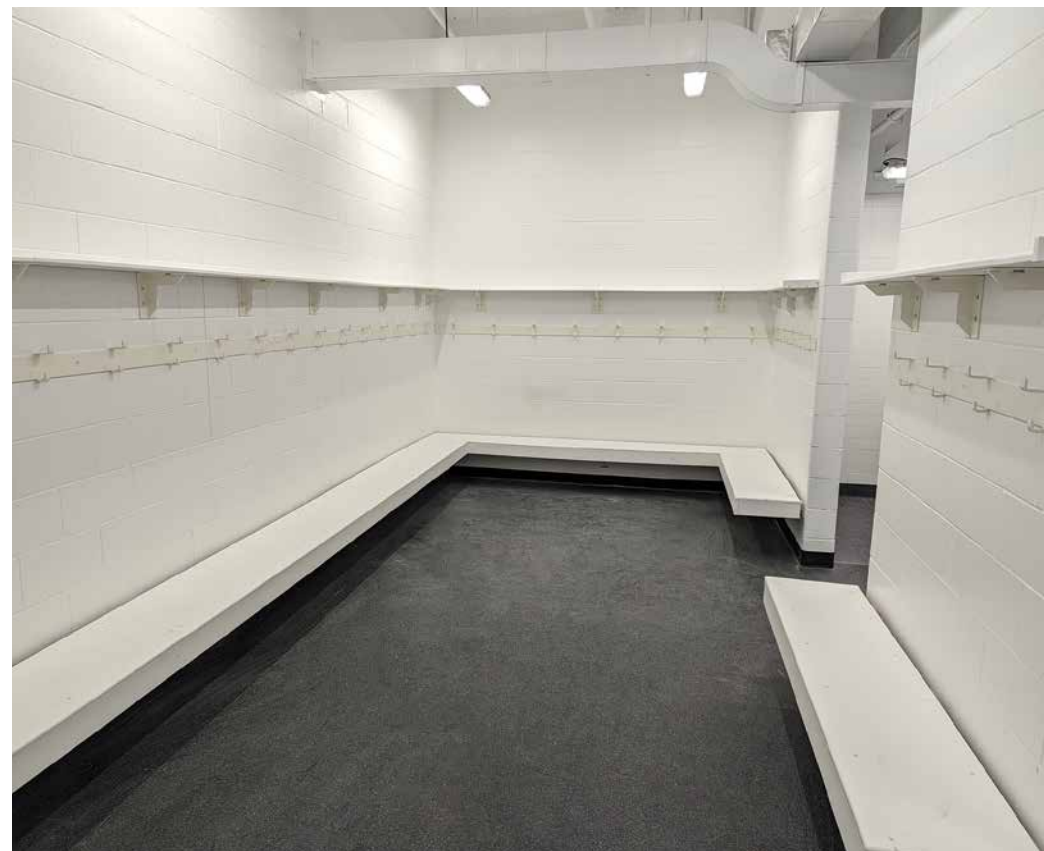
Benches are available in all colours of 1" HDPE.

Pedestals are aluminum or galvanized steel depending on customer specification

4 anchor points per bench pedestal

Top bench pedestal, suitable to fit plastic lumber of all sizes if required. Located approx. 48" on centre, eliminates sag and stiffens bench for added durability.

1" Benches	#WRPIHDPEBNCH – X
Aluminum Bench Pedestals	#WRPIALUBNCHPED
Galvanized Steel Bench Pedestals	#WRPIGALVBNCHPED



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